

material test report HNBR 90

| Colour | Mack | mp. range | -35°C / +160°C (-40°C / +170°C short time) | |
|---------------------------------|-------------------|----------------|---|------------|
| Property | Unit | Test method | Test parameter | Wert value |
| Hardness | Shore A | ASTM D 2240 | | 90±5 |
| (Specific gravity | g/cm ³ | ASTM D 297 | | 1,28 ±0,03 |
| Tensile strength | MPa | ASTM D 412 | | 26,2 |
| Modulus at 100% | MPa | ASTM D 412 | | 19,2 |
| Ultimate elongation | % | ASTM D 412 | | 144 |
| Tear resistance | N/mm | ASTM D 624 B | | 42 |
| Tear resistance | N/mm | ISO 34-1 | | 9,2 |
| Compression set | % | ASTM D 395 B/1 | 168h / 100°C | 19 |
| Compression set | % | ASTM D 395 B/1 | 24h / 150°C | 11 |
| Compression set | % | ASTM D 395 B/1 | 70h / 125°C | 18,5 |
| Compression set | % | ASTM D 395 B/1 | 70h / 150°C | 30 |
| Flow temp. TR10 | °C | ISO 2921 | TR10 | -18 |
| Flow temp. DSC glass transition | °C | DIN 53765 | DSC glass trans. | -21 |
| Flow temp. brittle point | °C | ASTM D 2137 A | brittle point | -35 |

changes of properties after ageing

| Medium | Test method | Time | Temperature | Hardness | Tensile strength | Ultimate elongation | Weight | Volume |
|---|-------------|------|-------------|----------|------------------|---------------------|--------|--------|
| | | H | °C | Points | % | % | % | % |
| Air | ASTM D 573 | 94 | 150 | +5 | +8 | -25 | | |
| Pentosin | ASTM D 471 | 96 | 140 | -2 | -8 | -12 | +7 | +10 |
| EN 14141:2003 (annex B) tested – Cerisie 565/2011 | | | | | | | | |
| Water | ISO 1817 | 24 | 23 | -2 | -2,44 | -2,32 | +0,19 | +0,53 |
| Water | ISO 1817 | 72 | 23 | -0,1 | -3,36 | -3,02 | +0,32 | +0,46 |
| Methanol | ISO 1817 | 24 | 23 | -1,8 | -20,63 | -12,29 | +5,59 | +10,25 |
| Methanol | ISO 1817 | 72 | 23 | -7,6 | -18,97 | -8,81 | +5,6 | +10,79 |
| Diesel | ISO 1817 | 24 | 23 | -11,3 | -12,3 | -7,74 | +12,87 | +19,16 |
| Diesel | ISO 1817 | 72 | 23 | -18 | -15,33 | -13,28 | +19,39 | +28,99 |
| Oil SAE 15W40 | ISO 1817 | 24 | 23 | -1,6 | +1,15 | -3,02 | +0,16 | +0,89 |
| Oil SAE 15W40 | ISO 1817 | 72 | 23 | +0,3 | -1,19 | -3,02 | +0,05 | +0,25 |
| N ethylene glycol / water (50/50) | DIN 53521 | 94 | 120 | +0,3 | -5 | -4 | +0,8 | +1,2 |
| Antane | ASTM D 471 | 70 | 23 | -9 | | | | +7,5 |

Specifications:

OIL/GAS APPLICATIONS - ANTI EXPLOSIVE DECOMPRESSION -
 (NORSOK M710 - Annex A Approved - Sour Fluid Resistance 23/02/2012)
 (NORSOK M710 - Annex B Approved - RGD 5,33 mm -
 (EN 14141:2003 - Annex B Approved - Fluid Resistance 26/09/2011)
 (NACE TM0187 TESTED - SOUR FLUID TEST) - 2% - 5% - 20 % H₂S
 (Sour Fluid test Arrhenius ISO23936-2 / Norsok M710) - SAUDI ARAMCO 06-SAMSS-001

The above indicated data were determined to the best knowledge according to modern laboratory standards on standardised test specimen. If these data are compared with data which were determined on finished parts it may come to variations.